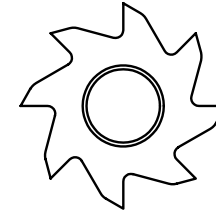
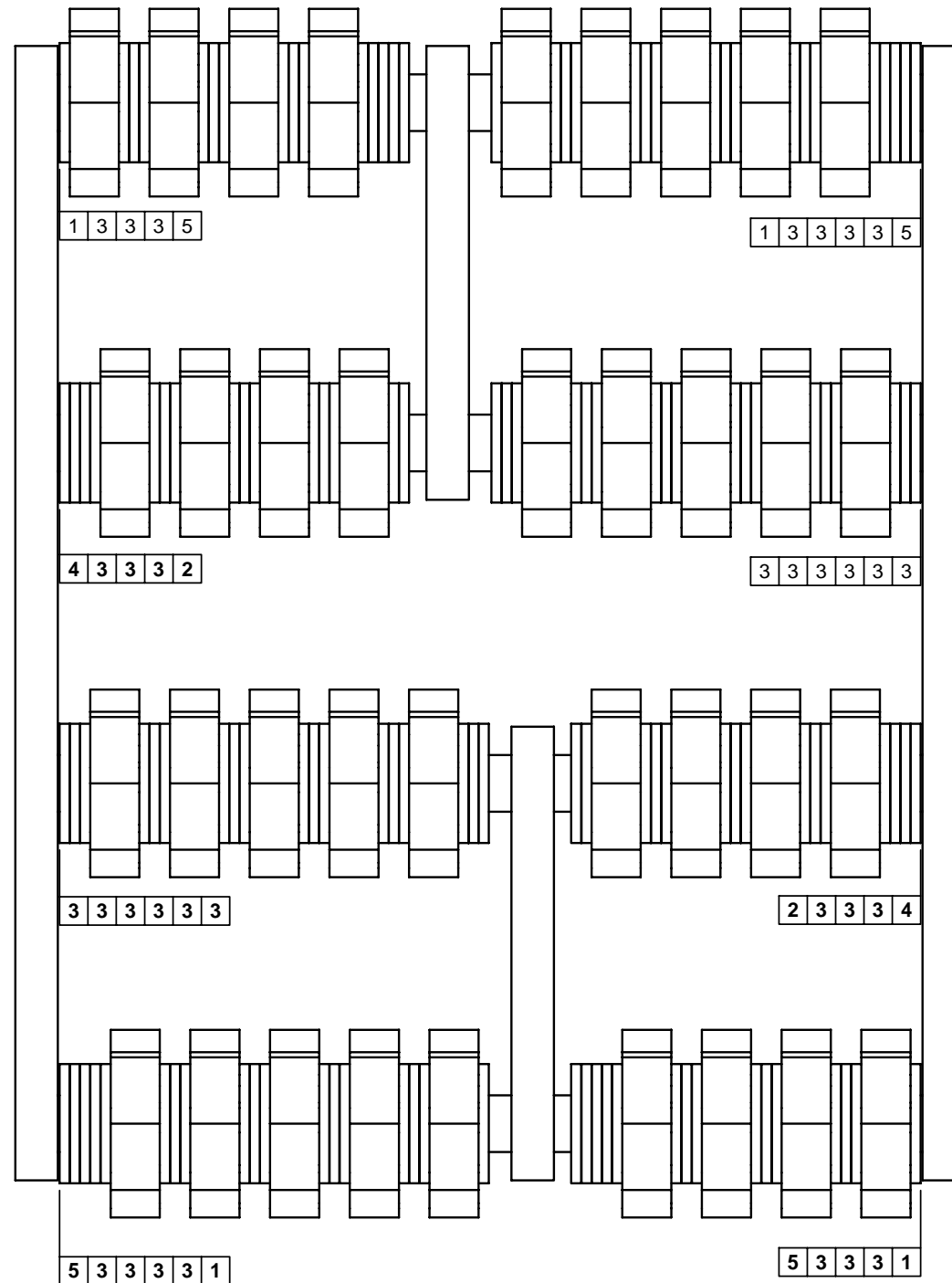


BMP-200-X

8 POINT SMALL SOLID TUNGSTEN MILLING CUTTERS



CATALOG NUMBER	QUANTITY	DESCRIPTION
STM8-1542-11P	36	CUTTER/SOLID TUNGSTEN MILLING, 8PT
WA-1326-2	132	WASHER/SHIM 13.5 X 26.7 X 2.5

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

NOTE:

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
REVISION					
<small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small>					
APPROVAL		APPROVED BY: INITIAL		APPROVAL DATE: DATE	
NEXT ASSY	REF DWG	TYP QTY PER MACHINE	PART NO		
TOLERANCE MACHINING		BLASTRAC			
ANGLES ±.500°		<small>13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.</small>			
1 PL DEC ±.060		STM8-1542-11P CUTTER LAYOUT			
2 PL DEC ±.010		BMP-200-X			
3 PL DEC ±.005		SCALE NA	DRWN KMK	857-SD057	
		DATE 6/13/06	SHT 1 OF 1		